

## MODEL 96



Special calender for pieces or continuous fabrics, used for :

- Transfer printing
- Direct inks reactivation
- Thermosetting - heatsetting

Versatile and polyvalent calender, developed for transfer printing of all the follows work conditions, according to required options:

- Printing paper in roll and material to be printed in roll
- Printing paper in roll and material to be printed in pieces
- Printing paper in sheets and material to be printed in pieces

### 1. Characteristics of printing cylinder:

1.1. Diameter : 500 mm (19,69")

1.2. Width : 2.200 mm (86,61").

1.3. Working Width: 1.800 mm (70,87") / 2.000 mm (78,74").

### 2. Heating system and temperature control:

2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.

2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

### 3. Tension controls:

3.1. Tension control for printing material in roll:

- Entry: disk brake with pneumatic adjustment and fabric manual brake
- Exit: radial winding with independent motor, adjustable by potentiometer

3.2. Tension control for printing paper in roll:

- Entry: disk brake with pneumatic adjustment
- Exit: special motor with automatic constant tension, adjustable by potentiometer

3.3. Tension control for protection paper :

- Entry: disk brake with pneumatic adjustment
- Exit: special motor with automatic constant tension, adjustable by potentiometer

### 4. Other devices into machine

4.1. Long front working table complete with: - lateral placement laser

4.2. glass plane with placement light

4.3. Conveyor-belt for automatic unloading on the back of the machine

4.4. Pre-feeder for printing paper, protection paper and textile

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- 4.5. Independent motors with a electronic synchronization system
- 4.6. NOMEX felt with tension adjustment system and automatic felt-centering device
- 4.7. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.8. Front touch-screen keyboard for production data access and programming

### 5. Technical data

- 5.1. Installed power: 32 kw/h
- 5.2. Average electric consumption: 21 kw/h
- 5.3. Compressed air pressure: 6-8 bar
- 5.4. Mechanic speed: 0,5 – 7,5 m/min
- 5.5. Overall dimensions (with pre-feeder): width 3.350 mm (131,89"). length 6.020 mm (237,01"). height 2.170 mm (85,43").
- 5.6. Net weight (with pre-feeder and frontal table): 4.385 kg
- 5.7. Machine produced according to EC rules
- 5.8. Customs tariff: 84 51 80 30

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